



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-141

Job Sheet 196672



Part No: D350-567-141

Job Qty: 1 pcs

Part Name: Floor Window Close Out



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 6/18/19

Job Tracking No: RA687

Due Date: 6/18/19

Created By: Jennifer Renwick

Type: Return

Description: RA687

Note: DSI9590 REV:G IPP REV:A 11.11.09 new issue DD verf:JLM IPP REV:B 12.01.23 AS PER ECN12-511 DD
VERF:EC IPP REV:C 12.03.05 AS PER ECN12-537 DD VERF:EC IPP REV:D 13.04.01 AS PER DSI9590
REV:E DD VERF:JLM IPP REV :E AS PER DSI9590 REV F JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
121	Rework - 1 - Startup Returns	1 pcs	6/18/19	6/18/19	0.00	0.00	QC 6 - 40 - S		DAS
							QC 6 - 61 - S		61
							QC 6 - 68 - S		9-89
							QC 6 - 9 - S		
122	Rework - 1 - Startup	1 pcs	6/18/19	6/18/19	0.00	0.50	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
123	QC 5	1 pcs	6/18/19	6/18/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	6/18/19	6/18/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		



Container No: S191658



Part: D350-567-141

Job No: 196672

Serial No/Batch: S159988

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6-FAA STC SH989NE 09/06/30, FAA STC 5

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

					Packaging 3 - 13 - B4B			
					Packaging 3 - 14 - B4B			
					Packaging 3 - 15 - B4B			
					Packaging 3 - 16 - B4B			
					Packaging 3 - 17 - B4B			
					Packaging 3 - 18 - B4B			
					Packaging 3 - 19 - B4B			
					Packaging 3 - 20 - B4B			
					Packaging 3 - 21 - B4B			
					Packaging 3 - 22 - B4B			
					Packaging 3 - 23 - B4B			
					Packaging 3 - 24 - B4B			
					Packaging 3 - 25 - B4B			
					Packaging 3 - 26 - B4B			
					Packaging 3 - 27 - B4B			
					Packaging 3 - 28 - B4B			
					Packaging 3 - 29 - B4B			
					Packaging 3 - 30 - B4B			
					Packaging 3 - 31 - B4B			
					Packaging 3 - 32 - B4B			
					Packaging 3 - 33 - B4B	DAC		
					Packaging 3 - 34 - B4B	21		
					Packaging 3 - 35 - B4B	9-89		
					Packaging 3 - 36 - B4B			
135	DC - 1 - B4B	1 pcs	6/18/19	0.00 0.00	DC - 1 - B4B			
					DC - 2 - B4B			
140	QC 21 - FG	1 pcs	6/18/19	0.00 0.00	QC 21 - FG - 21			
					QC 21 - FG - 70			
					QC 21 - SA - 53			
Part Op 122 - Re-glue D4441-1-XXX to D4436-041 as per RA687 instruction Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-141 Location: <u>FG033</u> 135 - Photocopy bluefile & type labels per PPP D350-567-141 CHG004 140 - QC21- Final Inspection - Work Order Release								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
D350-567-141	Floor Window Close Out	1 pcs (1 ea)	121-Rework - 1 - Startup Returns					
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
121-Rework - 1 - Startup Returns	D350-567-141	1	0	0				
Part Specifications								
Specifications could not be found.								

Plex 6/18/19 3:19 PM Dart.Renwick.Jennifer

Inspection Sheet Complete

RA687 Haweksbury - Part 2

DART Order #: See Below

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D350-567-141	S155896		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	STOCK		S180778		Kit complete without damage but opened by customer. Repackage as per PPP. Stock with new batch number at CHG 004. Add new labels and paper work.
D350-567-141	S155896		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	DAMAGED/REPAIRABLE		S180779		Kit complete without damage but glue is peeling. Kit opened by customer. Re-glue D4441-1-XXX to D4436-041. Repackage as per PPP. Stock with new batch number at CHG 004. Add new labels and paper work.
D350-567-141	S159988		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	DAMAGED/REPAIRABLE		S180780	196672	Kit complete without damage but glue is peeling. Kit opened by customer. Re-glue D4441-1-XXX where necessary. Re-glue epackage as per PPP. Stock with new batch number at CHG 004. Add new labels and paper work.
D350-567-145	S080309		1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	DAMAGED/REPAIRABLE		S180776		Kit complete without damage but glue is peeling. Kit opened by customer. Re-glue peeling D4441-1-XXX to D5076-041. Repackage as per PPP. Stock with new batch number at CHG 001. Add new labels and paper work.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: VM _____

Date: 30-May-19 _____

Special Return/Rework Instructions:

From:

Lisa McMachen

Esbury

☐ Vista☐ Broussard

Dart Aerospace Ltd.

Dart Aerospace Ltd.

Dart Aerospace Ltd.

Berdeen Street

3030 Enterprise Court, Suite A

105 Dairy Lane

Esbury, ON K6A 1K7, CA

Vista, CA 92081-8347, US

Broussard, LA 70518, US

613-632-3336

1-760-724-5300

1-337-839-0500

Customer

Customer

COMMERCIAL INVOICE INFORMATION

Item #1		Item #2	
Description:	D350-567-145 Floor Window Close Out	P/N:	0
Qty:	1	Qty:	0
Return to Customer:	No	Return to Customer:	0
Customs Value USD:	\$1,018	Customs Value USD:	\$0
Batch / Serial #	B120055	Batch / Serial #	0
Item #3		Item #4	
Description:	0	Description:	0
Qty:	0	Qty:	0
Return to Customer:	0	Return to Customer:	0
Customs Value USD:	\$0	Customs Value USD:	\$0
Batch / Serial #	0	Batch / Serial #	0
Item #5		Item #6	
Description:	0	P/N:	0
Qty:	0	Description:	0
Return to Customer:	0	Qty:	0
Customs Value USD:	\$0	Flown:	0
Batch / Serial #	0	Return to Customer:	0
		Customs Value USD:	\$0
		Batch / Serial #	0

RA 687

ADDITIONAL RETURN AUTHORIZATION INFORMATION

Complete Part Disposition section and include a copy with the shipment.
 The RA number is referenced on all documents. Failure to do so may result in delivery refusal.
 Ensure the shipment is directed to the correct facility referenced above. Failure to do so will result in delays and additional shipping costs.
 Commercial invoice must include the following statement: "Parts are aircraft parts being returned to the manufacturer."
 International shipments require commercial invoice attached to the outside of the box.
 Where applicable, the original Release Certificate, STC's, Installation Instructions, Maintenance Manual Supplement, Flight Manual
 Supplement, packing slips and removable tag must accompany the shipment.
 Return authorization expires in 30 days. If no charge products were supplied, these will be invoiced upon expiration of the RA.
 Returned items will be fully inspected by Quality Control and credit will be issued for items deemed to be new, un-flown, traceable and to the
 next revision.
 5% minimum restocking fee applies, additional fees may apply upon receipt and inspection if items require rework or cannot be returned to
 us. Items should be adequately packaged to prevent shipping damage.
 For complete terms & conditions, visit www.dartaerospace.com

PART DISPOSITION (To be completed and returned by customer)

Reason for return: